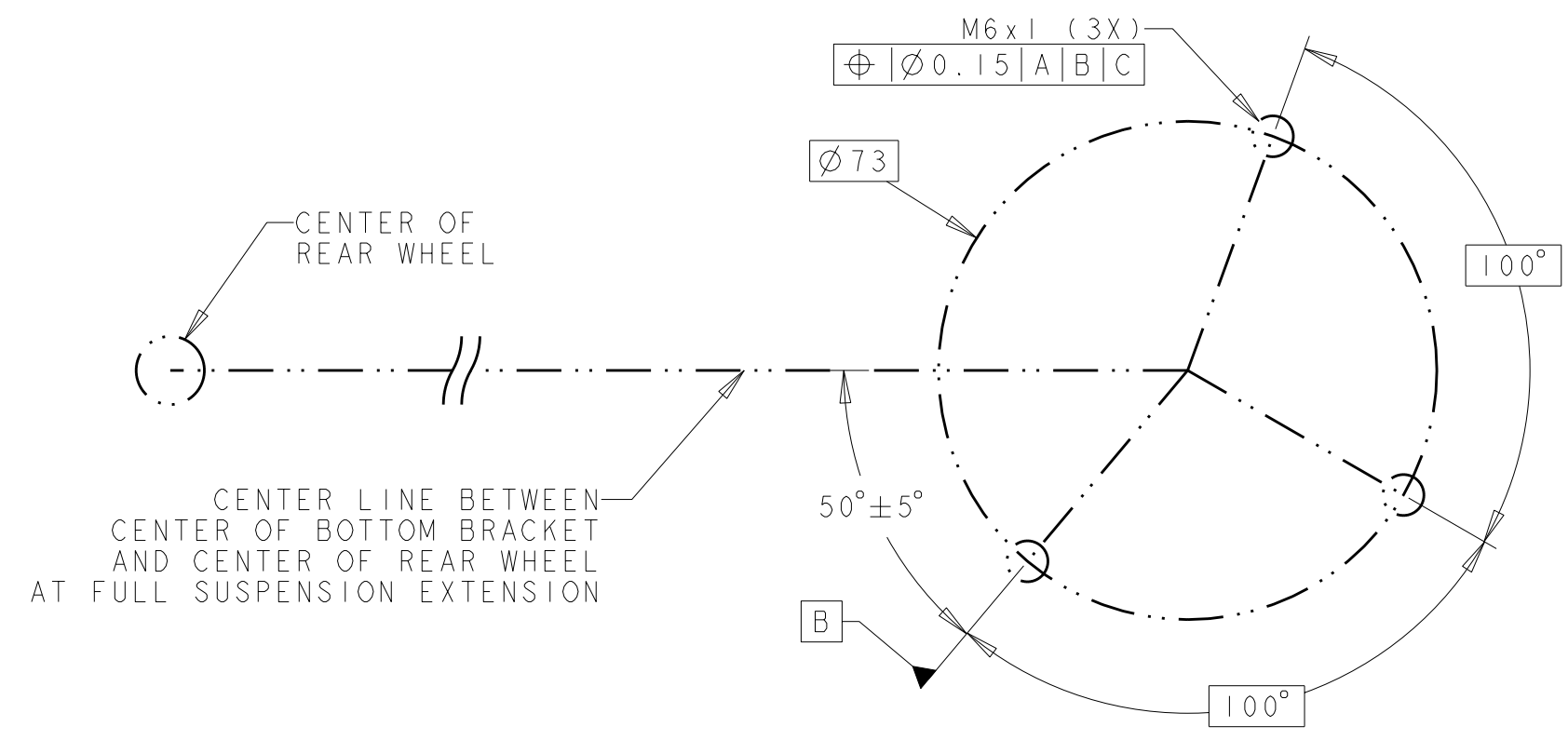
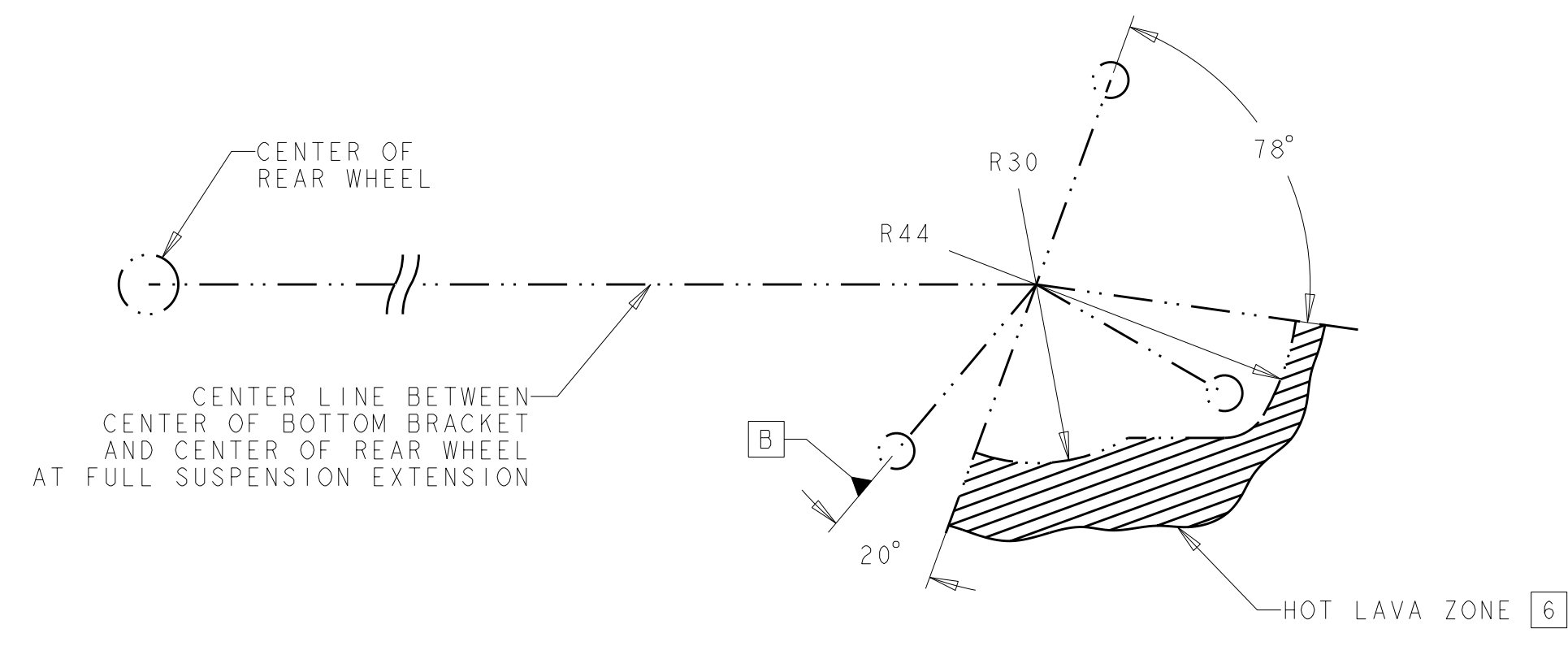


REVISION	REVISION RECORD
A	RELEASE

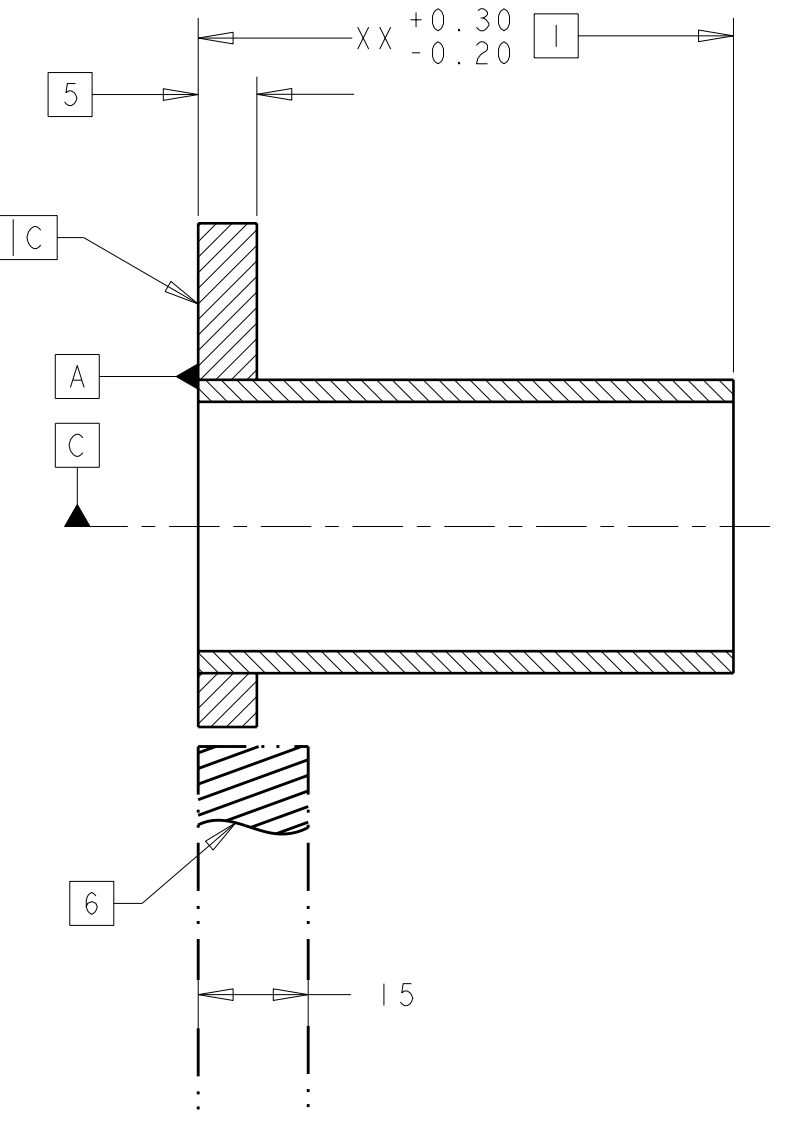
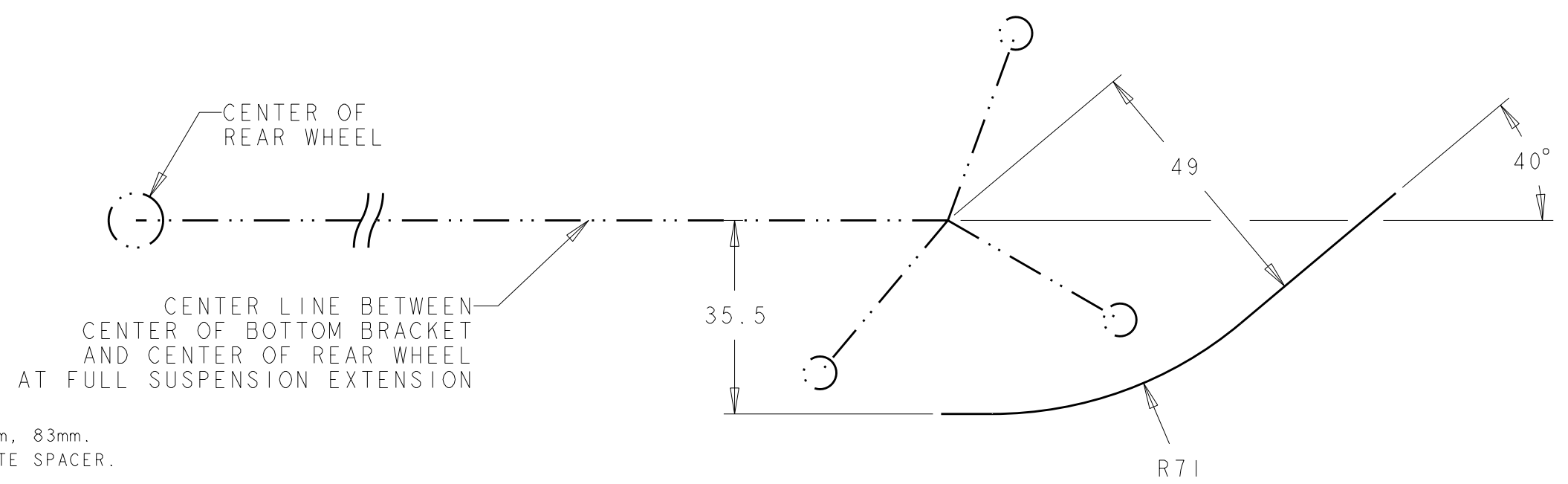
ISCG HOLES



HOT LAVA ZONE



CABLE LINE



ISCG TABS

- NOTES:
- ACCEPTABLE NOMINAL BB SHELL LENGTHS: 68mm, 73mm, 83mm.
 - FLUSH TAB MOUNTING METHOD PREFERRED TO ELIMINATE SPACER.
 - SPACER REQUIRED IF TABS ARE NOT FLUSH.
 - PREFERRED OFFSETS (SPACER THICKNESSES) OFFERED BY SRAM: 0.5mm, 1.0mm, 1.50mm, 2.00mm, 2.50mm, 3.00mm.
 - IF OFFSET IS OTHER THAN PREFERRED, SPACER TO BE PROVIDED BY FRAME MANUFACTURER.
 - MAXIMUM ALLOWABLE OFFSET FOR 73mm AND 83mm BB SHELLS IS 3.0mm.
 - MAXIMUM ALLOWABLE OFFSET FOR 68mm BB SHELLS IS 0.5mm.
 - THE SPACER THICKNESS FOR 68mm BB SHELLS MUST EQUAL 2.50mm + OFFSET.
 - TAB MOUNTING FACES MUST FOLLOW GEOMETRIC TOLERANCE SPECIFIED.
 - MOUNTING TABS MUST WITHSTAND A MINIMUM COMBINED TORQUE OF 200 Nm (150 ft-lb).
 - ALL FRAME ELEMENTS MUST NOT INTERFERE WITH THIS ZONE.
 - REFERENCE HAMMERSCHMIDT SURFACE MODEL FOR CHAINSTAY AND PIVOT CLEARANCE REQUIREMENTS.
 - WITHIN A 110mm DIAMETER CIRCLE CENTERED ON THE BB AXIS, ALL FRAME ELEMENTS MUST BE RECESSED FROM:
 - THE PLANE OF THE BB SHELL FACE FOR 73mm AND 83mm SHELLS
 - A PARALLEL PLANE 2.50mm OUTBOARD OF THE BB SHELL FACE FOR 68mm SHELLS

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GEOMETRIC DIMENSIONING AND TOLERANCING TO BE INTERPRETED PER ANSI Y14.5M 1994
 * INDICATES THE DIMENSION IS CRITICAL TO THE FORM, FIT OR FUNCTION OF THE PART OR PRODUCT.

ALL DIMENSIONS ARE mm	UNTOLERANCED LENGTH DIMENSIONS (mm)	MATERIAL
THIRD ANGLE PROJECTION	LENGTH DIMENSIONS	
	From 0.5 up to 1.6 ± 0.1	
	over 1.6 up to 30 ± 0.2	
	over 30 up to 120 ± 0.3	
	over 120 up to 400 ± 0.5	
	UNTOLERANCED ANGLE DIMENSIONS	
	± 5	

Lifecycle Status
 Under Review

TITLE	ISCG 05 SPECIFICATION
DRAWING NUMBER	US-6115-002-000
VERSION	A.6

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